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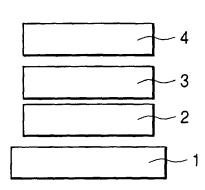
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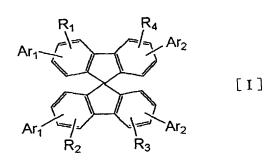
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(54) Title: SPIRO COMPOUND AND ORGANIC LUMINESCENCE DEVICE USING THE SAME



(57) Abstract: Provided are a novel spiro compound, and an organic luminescence device using the spiro compound and having anoptical output with an extremely high efficiency and a high luminance, and an extremely high durability. The spiro compound is represented by the following general formula [I]: (wherein R?1#191, R?2#191, R?3#191, and R?4#191 represent a hydrogen atom, a substituted or unsubstituted alkyl group, a substituted or unsubstituted aralkyl group, a substituted or unsubstituted aryl group, a substituted or unsubstituted amino group, a cyano group, or a halogen atom, and R?1#191, R?2#191, R?3#191, and R?4#191 may be identical or different from each other; and Ar?1#191 and Ar?2#191 represent a substituted or unsubstituted condensed polycyclic aromatic group or a substituted or unsubstituted condensed polycyclic heterocyclic group, which may be identical or different from each other.)





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DESCRIPTION

SPIRO COMPOUND AND ORGANIC LUMINESCENCE DEVICE USING THE SAME

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TECHNICAL FIELD

The present invention relates to a novel organic compound and an organic luminescence device using the same.

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BACKGROUND ART

An organic luminescence device is a device where a thin film including a fluorescent organic compound or a phosphorescent organic compound is sandwiched between an anode and a cathode, an electron and a hole are injected from the respective electrodes to generate an exciton of the fluorescent compound or the phosphorescent compound, and light which is emitted when the exciton returns to the ground state is utilized.

According to the study of Kodak company in 1987 (Appl. Phys. Lett. 51, 913 (1987)), there has been reported a luminescence with approximately 1000 cd/m² at an applied voltage of approximately 10 V in a device having a separated-function type two-layer configuration using ITO as an anode, a magnesium-silver alloy as a cathode, an aluminum quinolinol

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complex as an electron-transporting material and a luminescent material, and a triphenyl amine derivative as a hole-transporting material. The related patents include U.S. Patent Nos. 4,539,507, 4,720,432, 4,885,211, and so on.

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In addition, it is possible to generate luminescence in the range of ultraviolet to infrared lights by changing the type of the fluorescent organic compound, and in recent years various types of compounds have been studied actively. For instance, it is described in U.S. Patent Nos. 5,151,629, 5,409,783, 5,382,477, Japanese Patent Application Laid-Open Nos. 2-247278, 3-255190, 5-202356, 9-202878, 9-227576, and so on.

In recent years, many studies have been conducted using phosphorescent compounds as luminescent materials and using energies in triplet excitation states. A high luminescence efficiency shown by an organic luminescence device using an iridium complex as a luminescent material has been reported by a group of the Princeton University (Nature 395, 151 (1998)).

Furthermore, in addition to the organic luminescence device using the low molecular weight 25 material as mentioned above, an organic luminescence device using a conjugate polymer has been reported by a group of the Cambridge University (Nature, 347, 539)

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(1990)). In this report, luminescence from a single layer is confirmed by the film formation of polyphenylene vinylene (PPV) using a coating system.

The related patents of the organic luminescence device using the conjugate polymer include U.S.

Patent Nos. 5,247,190, 5,514,878, 5,672,678, Japanese Patent Application Laid-Open Nos. 4-145192, 5-247460, and so on.

In this way, the recent progress in the organic luminescence device is remarkable, and the characteristics thereof suggest the possibility of applications for various purposes, which enable the luminescence device with a high luminance, a high-speed response, and a thin and lightweight form.

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However, an optical output of higher luminance or higher conversion efficiency is required under the present conditions. In addition, many problems still remain to be solved regarding the durability with respect to a change with time due to a long-term usage, deterioration caused by an atmospheric gas including oxygen, moisture, or the like, and so on. Besides, it is not still insufficient for solving problems related to the needs for luminescences of blue, green, and red having good color purity in the case of considering the applications to a full color display and so on.

On the other hand, a spiro compound having a

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specific steric configuration has been attracting attention as an organic functional material in terms of the specific physical properties of the material (J. Am. Chem. Soc., vol. 110, page 5687, 1988). As an example of using a spiro compound as an organic luminescence device, Japanese Patent Application Laid-Open No. 7-278537 or the like can be given, but the characteristics thereof in being used as a luminescent material or an electron-transporting material are not sufficient.

DISCLOSURE OF THE INVENTION

An object of the present invention is to provide a novel spiro compound.

- 15 Also, another object of the present invention is to provide an organic luminescence device using a specific spiro compound and having an optical output with an extremely high efficiency and a high luminance.
- In addition, another object of the present invention is to provide an organic luminescence device having an extremely high durability.

 Furthermore, another object of the present invention is to provide an organic luminescence device which can be easily and comparatively inexpensively produced.

Therefore, a spiro compound according to the

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present invention is represented by one of the following general formula [I] and [II]:

$$Ar_1 = Ar_2$$

$$Ar_1 = Ar_2$$

$$R_2 = R_3$$

(where R₁, R₂, R₃, and R₄ represent a hydrogen atom, a substituted or unsubstituted alkyl group, a substituted or unsubstituted aralkyl group, a substituted or unsubstituted aryl group, a substituted or unsubstituted heterocyclic group, a substituted amino group, a cyano group, or a halogen atom, and R₁, R₂, R₃, and R₄ may be identical or different from each other; and Ar₁ and Ar₂ represent a substituted or unsubstituted condensed polycyclic aromatic group or a substituted or unsubstituted condensed polycyclic heterocyclic group, which may be identical or different from each other); and

$$R_5$$
 R_8
 Ar_4
 R_6
 R_7
 R_8
 Ar_4
 R_6
 R_7

(where R₅, R₆, R₇, and R₈ represent a hydrogen atom, a
substituted or unsubstituted alkyl group, a
substituted or unsubstituted aralkyl group, a
substituted or unsubstituted aryl group, a
substituted or unsubstituted heterocyclic group, a
substituted amino group, a cyano group, or a halogen
atom, and R₅, R₆, R₇, and R₈ may be identical or
different from each other; and Ar₃ and Ar₄ represent a
substituted or unsubstituted condensed polycyclic
aromatic group or a substituted or unsubstituted
condensed polycyclic heterocyclic group, which may be
identical or different from each other.)

Further, an organic luminescence device according to the present invention includes at least

15 a pair of electrodes including an anode and a cathode and one or a plurality of layers containing an organic compound sandwiched between the pair of electrodes, in which at least one of the layers containing the organic compound preferably contains

20 at least one spiro compound.

BRIEF DESCRIPTION OF THE DRAWINGS

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Fig. 1 is a cross-sectional diagram that illustrates an example of an organic luminescence device in accordance with the present invention.

Fig. 2 is a cross-sectional diagram that illustrates another example of the organic

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luminescence device in accordance with the present invention.

Fig. 3 is a cross-sectional diagram that illustrates another example of the organic luminescence device in accordance with the present invention.

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Fig. 4 is a cross-sectional diagram that illustrates another example of the organic luminescence device in accordance with the present invention.

Fig. 5 is a cross-sectional diagram that illustrates another example of the organic luminescence device in accordance with the present invention.

15 Fig. 6 is a cross-sectional diagram that illustrates another example of the organic luminescence device in accordance with the present invention.

20 BEST MODE FOR CARRYING OUT THE INVENTION

Hereinafter, the present invention will be described in detail.

At first, a spiro compound of the present invention will be described.

The spiro compound of the present invention is represented by the above general formula [I] or [II]. Here, at least one of Ar_1 and Ar_2 , or at least

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one of Ar₃ and Ar₄ is preferably a condensed polycyclic aromatic group represented by one of the following general formula [III] to [IX]:

- 8 **-**

$$R_{10} \longrightarrow R_{11}$$

$$R_{9} \qquad [III]$$

(where R₉ represents a hydrogen atom, a substituted or unsubstituted alkyl group, a substituted or unsubstituted aralkyl group, a substituted or unsubstituted aryl group, a substituted or unsubstituted heterocyclic group, a substituted amino group, a cyano group, or a halogen atom; and R₁₀ and R₁₁ represent a hydrogen atom, a substituted or unsubstituted alkyl group, a substituted or unsubstituted aralkyl group, a substituted or unsubstituted aralkyl group, a substituted or unsubstituted aryl group, or a substituted or unsubstituted heterocyclic group, which may be identical or different from each other);

$$\begin{array}{c|c}
R_{13} & R_{14} \\
\hline
N & R_{12}
\end{array}$$
[IV]

20 (where R_{12} represents a hydrogen atom, a substituted or unsubstituted alkyl group, a substituted or unsubstituted aralkyl group, a substituted or unsubstituted aryl group, a substituted or

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unsubstituted heterocyclic group, a substituted amino group, a cyano group, or a halogen atom; and R₁₃ and R₁₄ represent a hydrogen atom, a substituted or unsubstituted alkyl group, a substituted or unsubstituted aralkyl group, a substituted or unsubstituted aryl group, or a substituted or unsubstituted aryl group, or a substituted or unsubstituted heterocyclic group, which may be identical or different from each other); and

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$$R_{19}$$

$$R_{20}$$
[IX]

(where R₁₅ to R₂₀ represent a hydrogen atom, a substituted or unsubstituted alkyl group, a substituted or unsubstituted aralkyl group, a substituted or unsubstituted aryl group, a substituted or unsubstituted heterocyclic group, a substituted amino group, a cyano group, or a halogen

- 11 -

atom.)

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Specific examples of substituents in the above general formula [I] to [IX] are shown below.

The alkyl group includes a methyl group, an

5 ethyl group, an n-propyl group, an iso-propyl group,
an n-butyl group, a tert-butyl group, an octyl group,
and the like.

The aralkyl group includes a benzyl group, a phenethyl group, and the like.

The aryl group includes a phenyl group, a biphenyl group, a tert-phenyl group, and the like.

The heterocyclic group includes a thienyl group, a pyrrolyl group, a pyridyl group, an oxazolyl group, an oxadiazolyl group, a thiazolyl group, a

15 thiadiazolyl group, a tert-thienyl group, and the like.

The substituted amino group includes a dimethylamino group, a diethylamino group, a dibenzylamino group, a diphenylamino group, a ditolylamino group, a dianisolylamino group, and the like.

The halogen atom includes fluorine, chlorine, bromine, iodine, and the like.

The condensed polycyclic aromatic group includes

25 a fluorenyl group, a naphthyl group, a fluoranthenyl
group, an anthryl group, a phenanthryl group, a
pyrenyl group, a tetracenyl group, a pentacenyl group,

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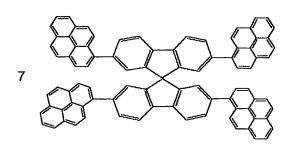
a triphenylenyl group, a perylenyl group, and the like.

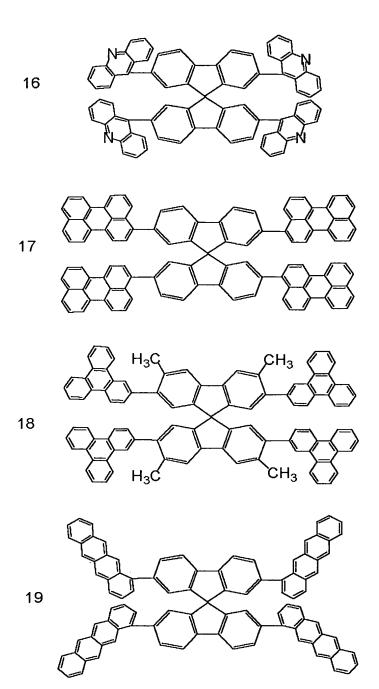
The condensed polycyclic heterocyclic group includes a carbazolyl group, a diazafluorenyl group, an acridinyl group, and the like.

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The substituents which the above-mentioned substituents may have include alkyl groups such as a methyl group, an ethyl group, and a propyl group; aralkyl groups such as a benzyl group, and a 10 phenethyl group; aryl groups such as a phenyl group, and a biphenyl group; heterocyclic groups such as a thienyl group, a pyrrolyl group, and a pyridyl group; amino groups such as a dimethylamino group, a diethylamino group, a dibenzylamino group, a 15 diphenylamino group, a ditolylamino group, and a dianisolylamino group; alkoxyl groups such as a methoxyl group, an ethoxyl group, a propoxyl group, and a phenoxyl group; a cyano group; halogen atoms such as fluorine, chlorine, bromine, and iodine; and 20 the like.

Next, although a typical example of the spiro compound of the present invention will be hereinafter given, the present invention is not limited thereto.





$$R_5$$
 R_8
 Ar_4
 R_6
 R_7
 R_8
 Ar_4
 R_6
 R_7

The spiro compound of the present invention can be synthesized by a generally well-known method, for example an intermediate of the spiro compound is

5 obtained by a method described in J. Org. Chem., 61, 6906, 1996, J. Am. Chem. Soc., 80, 1883, 1958, or the like, and furthermore the intermediate can be synthesized by the suzuki coupling method (e.g., Chem. Rev. 1995, 95, 2457-2483) using a palladium catalyst, the Yamamoto method (e.g., Bull. Chem. Soc. Jpn. 51, 2091, 1978) using a nickel catalyst, a method in

which a synthesis is performed by using a tin aryl compound (e.g., J. Org. Chem., 52, 4296, 1987), and so on.

As compared with the conventional compound, the

spiro compound of the present invention is a compound
having excellent electron-transporting property,
luminescence property and durability, which is useful
for organic compound-containing layers of an organic
luminescence device, particularly an electrontransporting layer and a luminescent layer, and a
layer formed by a vacuum evaporation method, a
solution-coating method, or the like hardly causes
crystallization or the like and is excellent in
stability with time.

Next, the organic luminescence device of the present invention will be described in detail.

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The organic luminescence device of the present invention includes at least a pair of electrodes including an anode and a cathode and one or plural organic compound-containing layers sandwiched between the pair of electrodes, in which at least one layer of the organic compound-containing layers contains at least one spiro compound represented by the above general formula [I] or the general formula [II].

In the organic luminescence device of the present invention, it is preferable that at least an electron-transporting layer or a luminescent layer

among the organic-compound-containing layers contain at least one spiro compound.

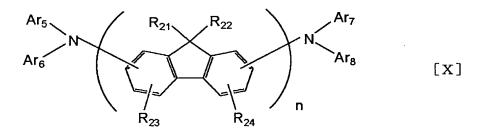
In the organic luminescence device of the present invention, the spiro compound represented by the above general formula [I] or the general formula [II] is formed between the anode and the cathode by the vacuum evaporation method or the solution-coating method. The thickness of the organic layer is smaller than 10 μ m, and it is preferable to make the layer as a thin film with a thickness of preferably 0.5 μ m or less, more preferably 0.01 to 0.5 μ m.

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Further, according to a preferable mode of the organic luminescence device of the present invention, at least a luminescent layer among the layers containing the organic compound includes at least one spiro compound and a fluorene compound represented by one of the following general formula [X] and [XI]:



20 (where R_{21} and R_{22} represent a hydrogen atom, a substituted or unsubstituted alkyl group, a substituted or unsubstituted aralkyl group, a substituted or unsubstituted aryl group, or a

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substituted or unsubstituted heterocyclic group, R21 themselves or R_{22} themselves, which are bonded to different fluorene groups, may be identical or different from each other, and R_{21} and R_{22} that are 5 bonded to the same fluorene group may be identical or different from each other; R_{23} and R_{24} represent a hydrogen atom, a substituted or unsubstituted alkyl group, a substituted or unsubstituted aralkyl group, a substituted or unsubstituted aryl group, a 10 substituted or unsubstituted heterocyclic group, a cyano group, or a halogen atom, and R23 themselves or R24 themselves, which are bonded to different fluorene groups, may be identical or different from each other, and R_{23} and R_{24} that are bonded to the same fluorene 15 group may be identical or different from each other; Ar₅, Ar₆, Ar₇, and Ar₈ represent a substituted or unsubstituted aromatic group, a substituted or unsubstituted heterocyclic group, a substituted or unsubstituted condensed polycyclic aromatic group, or 20 a substituted or unsubstituted condensed polycyclic heterocyclic group, which may be identical or different from each other, and Ar₅ and Ar₆ as well as Ar, and Ar, may be bonded with each other to form rings, respectively; and n represents an integral

25

number of 1 to 10); and

$$A_{11}$$
 A_{12}
 A_{12}
 A_{12}
 A_{12}
 A_{12}
 A_{13}
 A_{14}
 A_{14}
 A_{14}
 A_{14}
 A_{14}

(where R_{25} and R_{26} represent a hydrogen atom, a substituted or unsubstituted alkyl group, a substituted or unsubstituted aralkyl group, a 5 substituted or unsubstituted aryl group, or a substituted or unsubstituted heterocyclic group, R_{25} themselves or R_{26} themselves, which are bonded to different fluorene groups, may be identical or 10 different from each other, and R_{25} and R_{26} that are bonded to the same fluorene group may be identical or different from each other; R27 and R28 represent a hydrogen atom, a substituted or unsubstituted alkyl group, a substituted or unsubstituted aralkyl group, 15 a substituted or unsubstituted aryl group, a substituted or unsubstituted heterocyclic group, a cyano group, or a halogen atom, and R_{27} themselves or R₂₈ themselves, which are bonded to different fluorene groups, may be identical or different from each other, 20 and R_{27} and R_{28} that are bonded to the same fluorene group may be identical or different from each other; Ar₉ and Ar₁₀ represent a substituted or unsubstituted divalent aromatic group or a substituted or unsubstituted divalent heterocyclic group, which may

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be identical or different from each other; Ar₁₁, Ar₁₂, Ar₁₃, and Ar₁₄ represent a substituted or unsubstituted aromatic group, a substituted or unsubstituted heterocyclic group, a substituted or unsubstituted condensed polycyclic aromatic group, or a substituted or unsubstituted condensed polycyclic heterocyclic group, which may be identical or different from each other, and Ar₁₁ and Ar₁₂ as well as Ar₁₃ and Ar₁₄ may be bonded with each other to form rings, respectively; and m represents an integral number of 1 to 10.)

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Specific examples of substituents in the general formula [X] and [XI] are the same as those as in the cases of the above general formula [I] to [IX].

15 Typical examples of the fluorene compounds represented by the general formula [X] or [XI] will be given thereinafter, but the present invention is not limited thereto.

$$Ar_5$$
 Ar_6
 R_{21}
 R_{22}
 R_{24}
 R_{24}
 R_{24}
 R_{24}
 R_{24}

FL-1
$$H_3C$$
 CH_3 CH_3 CH_3 CH_3

FL-6
$$H_3C$$
 CH_3 CH_3 CH_3 CH_3

FL-7

FL-8

FL-9

FL-10

FL-11

FL-15

FL-16

$$A_{11}$$
 A_{12}
 A_{12}
 A_{12}
 A_{12}
 A_{13}
 A_{14}
 A_{14}
 A_{14}
 A_{14}
 A_{14}

FL-27
$$H_3C$$
 CH_3 CH_3 CH_3

FL-28
$$H_3C$$
 F F F H_3C CH_3 F F CH_3 H_3C CH_3

$$H_3C$$
 H_3C
 CH_3
 CH_3
 CH_3

FL-39

$$N H_3C$$
 CH_3
 N
 N

FL-40

FL-41

Preferable examples of the organic luminescence device are shown in Figs. 1 to 6, respectively.

Fig. 1 is a cross-sectional diagram that illustrates an example of the organic luminescence device of the present invention. In Fig. 1, the

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device comprises an anode 2, a luminescent layer 3, and a cathode 4, which are formed on a substrate 1 in that order. The luminescence device used herein is useful when it singly has a hole-transporting ability, an electron-transporting ability, and a luminescence property in itself or when it is used in combination with compounds having those characteristics.

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Fig. 2 is a cross-sectional diagram that illustrates another example of the organic luminescence device of the present invention. In Fig. 10 2, the device comprises an anode 2, a holetransporting layer 5, an electron-transporting layer 6, and a cathode 4, which are formed on a substrate 1 in that order. In this case, a luminescent material 15 is useful when a material having one or both of a hole-transporting property and an electrontransporting property is used for the respective layers and is used in combination with a holetransporting material or an electron-transporting 20 material having no luminescence property. In addition, in this case, the luminescent layer 3 is composed of either the hole-transporting layer 5 or the electron-transporting layer 6.

Fig. 3 is a cross-sectional diagram that
25 illustrates another example of the organic
luminescence device of the present invention. In Fig.
3, the device comprises an anode 2, a hole-

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transporting layer 5, a luminescent layer 3, an electron-transporting layer 6, and a cathode 4, which are formed on a substrate 1 in that order. This is one in which a carrier-transporting function and a 5 luminescence function are separated from each other, and is used appropriately in combination with compounds having a hole-transporting property, an electron-transporting property, and a luminescence property, respectively. Thus, the degree of freedom 10 in selecting a material increases extremely. In addition, various kinds of compounds having different luminescent wavelengths can be used. Therefore, the diversity of luminescence hue can be allowed. Furthermore, it also becomes possible to increase the 15 luminescence efficiency by effectively confining each carrier or exciton in the middle luminescent layer 3.

Fig. 4 is a cross-sectional diagram that illustrates another example of the organic luminescence device of the present invention. In Fig. 4, as compared with the example of Fig. 3, the device is constructed such that a hole-injection layer 7 is inserted in the anode 2 side. It is effective in the improvement of an adhesion between the anode 2 and the hole-transporting layer 5 or the improvement of an injection property of holes, so that it is effective in lowering voltage.

Figs. 5 and 6 are cross-sectional diagrams that

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illustrate other examples of the organic luminescence device of the present invention, respectively. In Figs. 5 and 6, as compared with the examples of Figs. 3 and 4, the device is constructed such that a layer (a hole-blocking layer 8) that prevents a hole or an exciton from passing toward the cathode 4 side is inserted between the luminescent layer 3 and the electron-transporting layer 6. The use of a compound having an extremely high ionization-potential as the hole-blocking layer 8 allows a configuration effective to an improvement in luminescence efficiency.

However, in Figs. 1 to 6, there are shown common basic device configurations. The

15 configuration of the organic luminescence device using the compound of the present invention is not limited thereto. For instance, it is possible to adopt various layer configurations such as one in which an insulating layer is formed at the interface 20 between the electrode and the organic layer, one in which an adhesive layer or an interference layer is formed, and one in which the hole-transporting layer is composed of two layers with different ionization potentials.

25 The spiro compounds represented by the general formula [I] or the general formula [II] to be used in the present invention are compounds each having

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excellent electron-transporting property,
luminescence property, and durability as compared
with the conventional compounds, and they can be used
in any modes of Figs. 1 to 6.

In the present invention, the spiro compounds represented by the general formula [I] or the general formula [II] are used as structural components of the electron-transporting layer or the luminescent layer. However, hole-transporting compounds, luminescent compounds, electron-transporting compounds, or the like, which have been known, may be used together if required.

The examples of those compounds will be given below.

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Hole-transporting compound

Electron-transporting luminescent material

Luminescent material

Luminescent layer matrix material and electrontransporting material

Polymeric hole-transporting material

$$\begin{array}{c} -(\mathsf{CH-CH_2})_{\mathsf{n}} & -(\mathsf{CH-CH_2})_{\mathsf{n}} & +(\mathsf{C-CH_2})_{\mathsf{n}} \\ & & & & & & & & & \\ -(\mathsf{CH-CH_2})_{\mathsf{n}} & +(\mathsf{C-CH_2})_{\mathsf{n}} & +(\mathsf{C-CH_2})_{\mathsf{n}} \\ & & & & & & & & \\ -(\mathsf{CH-CH_2})_{\mathsf{n}} & +(\mathsf{C-CH_2})_{\mathsf{n}} & +(\mathsf{C-CH_2})_{\mathsf{n}} \\ & & & & & & & \\ -(\mathsf{CH-CH_2})_{\mathsf{n}} & +(\mathsf{C-CH_2})_{\mathsf{n}} & +(\mathsf{C-CH_2})_{\mathsf{n}} \\ & & & & & & & \\ -(\mathsf{CH-CH_2})_{\mathsf{n}} & +(\mathsf{C-CH_2})_{\mathsf{n}} & +(\mathsf{C-CH_2})_{\mathsf{n}} \\ & & & & & & & \\ -(\mathsf{CH-CH_2})_{\mathsf{n}} & +(\mathsf{C-CH_2})_{\mathsf{n}} & +(\mathsf{C-CH_2})_{\mathsf{n}} \\ & & & & & & & \\ -(\mathsf{CH-CH_2})_{\mathsf{n}} & +(\mathsf{C-CH_2})_{\mathsf{n}} & +(\mathsf{C-CH_2})_{\mathsf{n}} \\ & & & & & & & \\ -(\mathsf{CH-CH_2})_{\mathsf{n}} & +(\mathsf{C-CH_2})_{\mathsf{n}} \\ & & & & & & & \\ -(\mathsf{CH-CH_2})_{\mathsf{n}} & +(\mathsf{C-CH_2})_{\mathsf{n}} \\ & & & & & & \\ -(\mathsf{CH-CH_2})_{\mathsf{n}} & +(\mathsf{C-CH_2})_{\mathsf{n}} \\ & & & & & & \\ -(\mathsf{CH-CH_2})_{\mathsf{n}} & +(\mathsf{C-CH_2})_{\mathsf{n}} \\ & & & & & & \\ -(\mathsf{CH-CH_2})_{\mathsf{n}} & +(\mathsf{C-CH_2})_{\mathsf{n}} \\ & & & & & & \\ -(\mathsf{CH-CH_2})_{\mathsf{n}} & +(\mathsf{C-CH_2})_{\mathsf{n}} \\ & & & & & & \\ -(\mathsf{CH-CH_2})_{\mathsf{n}} & +(\mathsf{C-CH_2})_{\mathsf{n}} \\ & & & & & \\ -(\mathsf{CH-CH_2})_{\mathsf{n}} & +(\mathsf{C-CH_2})_{\mathsf{n}} \\ & & & & & \\ -(\mathsf{CH-CH_2})_{\mathsf{n}} & +(\mathsf{C-CH_2})_{\mathsf{n}} \\ & & & & & \\ -(\mathsf{CH-CH_2})_{\mathsf{n}} & +(\mathsf{C-CH_2})_{\mathsf{n}} \\ & & & & & \\ -(\mathsf{CH-CH_2})_{\mathsf{n}} & +(\mathsf{C-CH_2})_{\mathsf{n}} \\ & & & & & \\ -(\mathsf{CH-CH_2})_{\mathsf{n}} & +(\mathsf{C-CH_2})_{\mathsf{n}} \\ & & & & & \\ -(\mathsf{CH-CH_2})_{\mathsf{n}} & +(\mathsf{C-CH_2})_{\mathsf{n}} \\ & & & & & \\ -(\mathsf{CH-CH_2})_{\mathsf{n}} & +(\mathsf{C-CH_2})_{\mathsf{n}} \\ & & & & \\ -(\mathsf{CH-CH_2})_{\mathsf{n}} & +(\mathsf{C-CH_2})_{\mathsf{n}} \\ & & & & \\ -(\mathsf{CH-CH_2})_{\mathsf{n}} & +(\mathsf{C-CH_2})_{\mathsf{n}} \\ & & & & \\ -(\mathsf{CH-CH_2})_{\mathsf{n}} & +(\mathsf{C-CH_2})_{\mathsf{n}} \\ & & & \\ -(\mathsf{CH-CH_2})_{\mathsf{n}} & +(\mathsf{CH-CH_2})_{\mathsf{n}} \\ & & \\ -(\mathsf{CH-CH_2})_{\mathsf{n}} & +(\mathsf{CH-CH_2})_{\mathsf{n}} \\ & & \\$$

Polymeric luminescent material and chargetransporting material

In the organic luminescence device of the present invention, the layer containing the spiro compound represented by the general formula [I] or the general formula [II] and the layer containing another organic compound are generally formed as thin films by a vacuum evaporation method, or by a coating method after being dissolved in an appropriate solvent. In particular, in the case of forming a

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film with a coating method, the film may be formed in combination with an appropriate binder resin.

The above binder resin can be selected from a wide variety of the binder resins including, for

5 example, polyvinyl carbazole resin, polycarbonate resin, polyester resin, polyarylate resin, polystyrene resin, acrylic resin, methacryl resin, butyral resin, polyvinyl acetal resin, diallyl phthalate resin, phenol resin, epoxy resin, silicone

10 resin, polysulfone resin, and urea resin, although not limited to them. In addition, those resins may be used solely or one or more resins may be combined with each other as a copolymer.

The anode material may be one preferably having
a large work function. For example, a simple metal
substance such as gold, platinum, nickel, palladium,
cobalt, selenium, or vanadium, or an alloy thereof,
or a metal oxide such as tin oxide, zinc oxide,
indium tin oxide (ITO), or indium zinc oxide can be
used. In addition, a conductive polymer such as
polyaniline, polypyrrole, polythiophene, or
polyphenylene sulfide can be also used. Those
electrode substances may be used solely or two or
more substances may be used together.

On the other hand, the cathode material may be one preferably having a small work function. For example, a simple metal substance such as lithium,

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sodium, potassium, cesium, calcium, magnesium, aluminum, indium, silver, lead, tin, or chromium, or an alloy of plural substances can be used. It is also possible to use a metal oxide such as indium tin oxide (ITO). In addition, the cathode may be constructed as a single layer or may have a multilayer configuration.

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The substance used in the present invention may be, although not particularly limited to, a non
transparent substrate such as a metallic substrate or a ceramic substrate, or a transparent substrate formed of glass, quartz, plastic sheets, or the like.

In addition, it is also possible to control the luminescence color light by using a color filter film, a fluorescent color-converting filter film, or a dielectric reflection film as a substrate.

Furthermore, a protective layer or a sealing layer may be formed on the prepared device for preventing the device from contacting with oxygen,

20 moisture, or the like. The protective layer may be a diamond thin film, a film made of an inorganic material such as a metal oxide or a metal nitride, or a polymer film made of a fluorocarbon resin, polyparaxylene, polyethylene, a silicone resin, or a polystyrene resin, or furthermore it may be a photocuring resin. Furthermore, it is also possible to package the device itself with an appropriate sealing

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resin while covering it with a glass, a gasimpermeable film, a metal, or the like. <Examples>

Hereinafter, the present invention will be

described more specifically with examples. However,
the present invention is not limited to those
examples.

<Synthesis Example 1>

[Synthesis of Exemplified Compound No. 1]

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No.1

*1) J. Org. chem., 61,6906-6921,1996.

In a 500-ml three-neck flask, 2.0 g (3.16 mmol) of 2,2'-7,7'-tetrabromo-9,9'-spirobifluorene [1]*1, 4.5 g (19.0 mmol) of 9,9-dimethylfluorene-2-boronic acid [2], 140 ml of toluene, and 70 ml of ethanol were added, and an aqueous solution of 25 g of sodium carbonate / 130 ml of water was dropped thereto with stirring in a nitrogen atmosphere at room temperature,

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followed by the addition of 0.7 g (0.63 mmol) of tetrakis (triphenylphosphine) palladium (0). After stirring the mixture for 30 minutes at room temperature, the temperature is allowed to rise to 77°C, followed by stirring for 8 hours. After the reaction, an organic layer was extracted with chloroform and was then dried with anhydrous sodium sulfate, followed by purification with a silica gel column (hexane + toluene mixture developing solvent).

Consequently, 2.5 g (73% yield) of the exemplified compound No. 1 (white crystal) was obtained.

Synthesis Example 2>

[Synthesis of Exemplified Compound No. 7]

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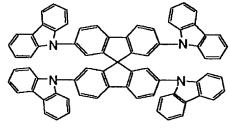
15 No.7

In a 500-ml three-neck flask, 2.0 g (3.16 mmol) of 2,2'-7,7'-tetrabromo-9,9'-spirobifluorene [1], 4.7 g (19.0 mmol) of pyrene-1-boronic acid [2], 140 ml of toluene, and 70 ml of ethanol were added, and an

aqueous solution of 25 g of sodium carbonate / 130 ml of water was dropped with stirring in a nitrogen atmosphere at room temperature, followed by the addition of 0.7 g (0.63 mmol) of tetrakis

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- the mixture for 30 minutes at room temperature, the temperature is allowed to rise to 77°C, followed by stirring for 8 hours. After the reaction, an organic layer was extracted with chloroform and was then
- dried with anhydrous sodium sulfate, followed by purification with a silica gel column (hexane + toluene mixture developing solvent). Consequently, 2.3 g (65% yield) of the exemplified compound No. 7 (white crystal) was obtained.
- 15 <Synthesis Example 3>
 [Synthesis of Exemplified Compound No. 14]



No.14

In a 300-ml three-neck flask, 2.0 g (3.16 mmol) of 2,2'-7,7'-tetrabromo-9,9'-spirobifluorene [1], 3.2

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g (19.0 mmol) of carbazole [2], and 150 ml of xylene were added, and 2.0 g (20.9 mmol) of t-butoxy sodium was added thereto with stirring in a nitrogen atmosphere at room temperature, followed by heating the mixture to a temperature of 50°C. In this 5 mixture, a 5-ml xylene solution of 0.035 g (0.16 mmol) of palladium acetate and 0.032 g (0.16 mmol) of tri-t-butylphosphine was added, followed by heating the mixture to 130°C and stirring for 8 hours. After the reaction, an organic layer was extracted with 10 chloroform and was then dried with anhydrous sodium sulfate, followed by purification with a silica gel column (hexane + toluene mixture developing solvent). Consequently, 1.7 g (55% yield) of the exemplified 15 compound No. 14 (white crystal) was obtained.

<Synthesis Example 4>

[Synthesis of Exemplified Compound No. 20]

No.20

*2) J. Am. Chem. Soc., 80, 1883-1886, 1958.

In a 300-ml three-neck flask, 3.0 g (9.02 mmol) of 5,5'-spirobi(dibenzosilole)[1]*2) and 100 ml of chloroform were added, and then 0.07 g (0.45 mmol) of iron chloride (III) was added with stirring at 0°C, followed by dropping 5.9 g (37.0 mmol) of bromine.

10 After stirring the mixture for 6 hours at room temperature, an organic layer was extracted with chloroform and was then washed with a sodium thiosulfate aqueous solution, followed by drying with anhydrous sodium sulfate. A crystal obtained by

distilling off the solvent was re-crystallized with chloroform, resulting in 4.0 g (69% yield) of tetrabromo-5,5'-spiro(dibenzosilole) [2] (white crystal).

5 Next, in a 500-ml three-neck flask, 2.0 g (3.09 mmol) of [2], 4.4 g (18.5 mmol) of 9,9dimethylfluorene-2-boronic acid [3], 140 ml of toluene, and 70 ml of ethanol were added, and an aqueous solution of 25 g of sodium carbonate / 130 ml 10 of water was dropped in a nitrogen atmosphere, followed by the addition of 0.5 g (0.43 mmol) of tetrakis (triphenylphosphine) palladium (0). After stirring the mixture for 30 minutes at room temperature, the temperature is allowed to rise to 15 77°C, followed by stirring for 8 hours. After the reaction, an organic layer was extracted with chloroform and was then dried with anhydrous sodium sulfate, followed by purification with a silica gel column (hexane + toluene mixture developing solvent). 20 Consequently, 2.2 g (64% yield) of the exemplified compound No. 20 (white crystal) was obtained. <Example 1>

A device having the structure shown in Fig. 2 was prepared.

On a glass substrate as a substrate 1, indium tin oxide (ITO) is deposited into a film with a thickness of 120 nm by a sputtering method to obtain

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an anode 2, so that the substrate thus formed is used as a transparent conductive support substrate. This was sequentially subjected to ultrasonic cleanings with acetone and isopropyl alcohol (IPA), and was then washed with IPA by boiling, followed by drying. Furthermore, one subjected to UV/ozone cleaning was used as a transparent conductive support substrate.

On the transparent conductive support substrate, a chloroform solution of the compound represented by the following structural formula was coated into a film of 30 nm in thickness by a spin-coating method, resulting in a hole-transporting layer 5.

$$H_3C$$
 CH_3
 H_3C
 CH_3
 H_3C
 CH_3
 H_3C
 CH_4

Furthermore, an electron-transporting layer 6

15 was formed by forming a film of 50 nm in thickness from a spiro compound represented by the exemplified compound No. 1 by a vacuum evaporation method. The film formation was performed under the conditions in which the degree of vacuum at the time of evaporation 20 was 1.0×10^{-4} Pa and the film formation rate was 0.2 to 0.3 nm/sec.

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A metal layer film of 50 nm in thickness was formed on the above organic layer as a cathode 4 by using an evaporation material including aluminum and lithium (lithium concentration: 1% by atom) by a vacuum evaporation method, and further an aluminum layer of 150 nm in thickness was formed by a vacuum evaporation method. The film formation was performed under the conditions in which the degree of vacuum at the time of evaporation was 1.0×10^{-4} Pa and the film

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Furthermore, the resulting product was covered with a protective glass plate in a nitrogen atmosphere and was then sealed with an acrylic resin adhesive.

formation rate was 1.0 to 1.2 nm/sec.

When a direct current voltage of 10 V was applied on the device obtained in this way with an ITO electrode (anode 2) provided as a positive electrode and an Al-Li electrode (cathode 4) provided as a negative electrode, the current was caused to flow into the device at a current density of 11.5 mA/cm² and blue-colored luminescence at a luminance of 3800 cd/m² was observed.

Furthermore, when the current density was kept at 10.0 mA/cm² and the voltage was applied for 100 hours, an initial luminance of 3500 cd/m² changed to a luminance of 3300 cd/m² after 100 hours, indicating small deterioration of luminance.

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<Examples 2 to 10>

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Devices were prepared and evaluated in the same way as that of Example 1, except that the exemplified compounds shown in Table 1 were used in place of the exemplified compound No. 1. The results are shown in Table 1.

<Comparative Examples 1 to 3>

Devices were prepared and evaluated in the same way as that of Example 1, except that the compounds represented by the following structural formula were used in place of the exemplified compound No. 1. The results are shown in Table 1.

Comparative Compound No. 1

Comparative Compound No. 2

Comparative Compound No. 3

Table 1

	Exemplified	Initia	Initial stage		Durability	
Example No.	compound	Applied	Luminance	Current	Initial	Luminance after
'	N	voltage	(Cd/m ²)	density	luminance	100-hour
		(V)	() () ()	(mA/cm^2)	(cd/m^2)	(cd/m²)
Example 1	1	10	3800	10.0	3500	3300
2	5	10	4500	10.0	4100	3800
က	. 7	10	3500	10.0	3300	3200
4	10	1.0	2900	10.0	2700	2500
5	13	10	3800	10.0	3500	3400
9	16	10	2400	10.0	2200	1900
7	18	10	2400	10.0	2300	2200
8	21	10	3600	10.0	3500	3300
6	24	10	2700	10.0	2600	2200
10	27	10	2300	10.0	2100	2000
Comparative Example 1	Comparative 1	10	850	10.0	800	550
2	Comparative 2	10	700	10.0	650	250
က	3 Comparative 3	10	400	10.0	350	100

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<Example 11>

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A device having the structure shown in Fig. 3 was prepared.

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In the same manner as in Example 1, a hole-5 transporting layer 5 was formed on the transparent conductive support substrate.

Further, a luminescent layer 3 was formed by forming a film of 20 nm in thickness from a spiro compound represented by the exemplified compound No.

- 3 by a vacuum evaporation method. The film formation was performed under the conditions in which the degree of vacuum at the time of evaporation was 1.0×10^{-4} Pa and the film formation rate was 0.2 to 0.3 nm/sec.
- 15 Furthermore, an electron-transporting layer 6 was formed by forming a film of 40 nm in thickness from aluminum tris quinolinol by a vacuum evaporation method. The film formation was performed under the conditions in which the degree of vacuum at the time of evaporation was 1.0×10^{-4} Pa and the film formation rate was 0.2 to 0.3 nm/sec.

Next, after forming a cathode 4 in the same manner as in Example 1, the resulting product was sealed.

25 When a direct current voltage of 8 V was applied on the device obtained in this way with an ITO electrode (anode 2) provided as a positive

electrode and an Al-Li electrode (cathode 4) provided as a negative electrode, the current was caused to flow into the device at a current density of 12.0 mA/cm² and blue-colored luminescence at a luminance of 6700 cd/m² was observed.

Furthermore, when the current density was kept at $10.0~\text{mA/cm}^2$ and the voltage was applied for 100~hours, an initial luminance of $5500~\text{cd/m}^2$ changed to a luminance of $5200~\text{cd/m}^2$ after 100~hours, indicating small deterioration of luminance.

<Examples 12 to 20>

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Devices were prepared and evaluated in the same way as that of Example 11, except that the exemplified compounds shown in Table 2 were used in place of the exemplified compound No. 3. The results are shown in Table 2.

<Comparative Examples 4 to 6>

Devices were prepared and evaluated in the same way as that of Example 11, except that the

20 comparative compounds No. 1 to No. 3 were used in place of the exemplified compound No. 3. The results are shown in Table 2.

Luminance after 100-hour (cd/m^2) 2500 5200 4800 5700 4100 3400 4000 4300 3800 450 150 Durability luminance Initial (cd/m^2) 6000 4400 3600 4200 5500 5200 4600 2700 2900 4100 900 Current density (mA/cm²) 10.0 10.0 10.0 10.0 10.0 10.0 10.0 10.0 10.0 Luminance (cd/m^2) 6700 6500 7300 5200 3900 5600 3600 3800 5100 1200 500 stage Initial Applied voltage (V) ထ ထ ထ ထ ထ ထ ထြ ထထ ω ∞ ω Exemplified Comparative Comparative Comparative compound 11 1 8 6 3 19 23 26 28 14 115 17 18 13 Comparative 2 0 Example No Example Example

Table 2

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<Example 21>

A device having the structure shown in Fig. 3 was prepared.

On a transparent conductive support substrate

5 similar to that in Example 1, a chloroform solution
of a compound represented by the following structural
formula was applied into a film of 20 nm in thickness
by a spin-coating method, resulting in a holetransporting layer 5.

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Furthermore, the spiro compound represented as the exemplified compound No. 7 and the fluorene compound represented as the exemplified compound No. FL-1 (weight ratio of 100 : 1) were deposited into a film with a thickness of 20 nm by the vacuum evaporation method to form a luminescent layer 3. The film formation was performed under the conditions in which the degree of vacuum at the time of evaporation was 1.0 × 10⁻⁴Pa and the film formation 20 rate was 0.2 to 0.3 nm/sec.

Furthermore, an electron-transporting layer 6 was formed by forming a film of 40 nm in thickness from aluminum tris quinolinol by a vacuum evaporation

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method. The film formation was performed under the conditions in which the degree of vacuum at the time of evaporation was 1.0×10^{-4} Pa and the film formation rate was 0.2 to 0.3 nm/sec.

Next, after forming a cathode 4 in the same manner as in Example 1, the resulting product was sealed.

When a direct current voltage of 8 V was applied on the device obtained in this way with an 10 ITO electrode (anode 2) provided as a positive electrode and an Al-Li electrode (cathode 4) provided as a negative electrode, the current was caused to flow into the device at a current density of 13.5 mA/cm² and blue-colored luminescence at a luminance of 16000 cd/m² was observed.

Furthermore, when the current density was kept at 10.0 mA/cm^2 and the voltage was applied for 100 hours, the initial luminance of 12000 cd/m^2 changed to a luminance of 9000 cd/m^2 after 100 hours, indicating small deterioration of luminance.

<Examples 22 to 53>

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Devices were prepared and evaluated in the same way as that of Example 21, except that the exemplified fluorene compound shown in Table 3 was used in place of the exemplified fluorene compound No. FL-1. The results are shown in Table 3.

Comparative Examples 7 to 9>

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Devices were prepared and evaluated in the same way as that of Example 21, except that the comparative compounds No. 1 to No. 3 were used in place of the exemplified compound No. 7. The results are shown in Table 3.

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Example No.	Exemplified	Exemplified	Initia	L stage		Durability	
	compound	fluorene	Applied	Luminance	Current	Initial	Lum
	No.	componing No.	voltage	(cq/m²)	density	luminance	100-hour
			(A)		(mA/cm ²)	(cq/m,)	(cq/m²)
Example 21	7	FL-1	8	16000	10.0	12000	0006
22	7	FL-2	8	12000	10.0	12000	8000
23	7	E-14	8	17000	10.0	14000	10000
24	7	FL-4	8	12000	10.0	8500	7000
25	7	FL-5	8	0006	10.0	7000	0009
26	7	FL-6	8	19000	10.0	14000	11000
27	7	FL-7	8	20000	10.0	14000	12000
28	7	FL-9	8	22000	10.0	17000	13000
29	7	FL-10	8	00017	10.0	16000	13000
30		FL-12	8	17000	10.0	11000	8500
31	7	FL-13	8	13000	10.0	10000	7000
32	7	FL-14	8	18000	10.0	16000	14000
33	7	FL-15	8	19000	10.0	16000	14000
34	7	FL-18	8	19000	10.0	17000	15000
35	7	FL-21	8	23000	10.0	19000	16000
36	7	FL-24	8	24000	10.0	19000	17000
37	7	FL-26	8	9200	10.0	8000	0009
38	7	FL-27	8	17000	10.0	13000	11000
39	7	FL-28	8	10000	10.0	8000	6500
40	7	FL-29	8	8000	10.0	7000	0009
41	7	FL-30	8	9200	10.0	8000	6500
42	7	FL-31	8	12000	10.0	10000	7000
43		FL-32	8	23000	10.0	18000	15000
44	4	FL-33	8	23000	10.0	17000	14000
45	7	FL-36	8	25000	10.0	19000	16000
46	7	FL-37	8	25000	10.0	18000	15000
47	7	FL-38	8	20000	10.0	17000	14000
48	7	FL-39	8	24000	10.0	19000	16000
49	7	FL-41	8	26000	10.0	20000	16000
50	7	FL-42	œ	26000	10.0	21000	17000
51	7	FL-44	88	15000	10.0	12000	9500
52	7	FL-45	8	12000	10.0	0006	7500
53	7	FL-46	8	13000	10.0	11000	7000
Comparative Example 7	Comparative 1	FL-1	8	3000	10.0	2500	006
8	Comparative 2	FL-1	8	2000	10.0	1500	200
6	Comparative 3	FL-1	8	4500	10.0	3500	009

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<Example 54>

A device having the structure shown in Fig. 3 was prepared.

On a transparent conductive support substrate similar to that in Example 1, a chloroform solution of a compound represented by the following structural formula was applied into a film of 20 nm in thickness by a spin-coating method, resulting in a holetransporting layer 5.

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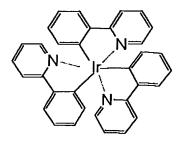
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Furthermore, the spiro compound represented as the exemplified compound No. 2 and a compound represented by the following structural formula (weight ratio of 100 : 5) were deposited into a film with a thickness of 20 nm by the vacuum evaporation method to form a luminescent layer 3. The film formation was performed under the conditions in which the degree of vacuum at the time of evaporation was 1.0×10^{-4} Pa and the film formation rate was 0.2 to 0.3 nm/sec.

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Furthermore, an electron-transporting layer 6 was formed by forming a film of 40 nm in thickness from bathophenanthroline (BPhen) by the vacuum evaporation method. The film formation was performed under the conditions in which the degree of vacuum at the time of evaporation was 1.0×10^{-4} Pa and the film formation rate was 0.2 to 0.3 nm/sec.

Next, after forming a cathode 4 in the same manner as in Example 1, the resulting product was sealed.

When a direct current voltage of 8 V was applied on the device obtained in this way with an ITO electrode (anode 2) provided as a positive electrode and an Al-Li electrode (cathode 4) provided as a negative electrode, the current was caused to flow into the device at a current density of 10.5 mA/cm² and green-colored luminescence at a luminance of 9000 cd/m² was observed.

Furthermore, when the current density was kept at $7.0~\text{mA/cm}^2$ and the voltage was applied for 100~hours, the initial luminance of $7500~\text{cd/m}^2$ changed to

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a luminance of 6500 cd/m^2 after 100 hours, indicating small deterioration of luminance.

<Examples 55 to 63>

Devices were prepared and evaluated in the same 5 way as that of Example 54, except that the exemplified compound shown in Table 4 was used in place of the exemplified compound No. 2. The results are shown in Table 4.

<Comparative Examples 10 to 12>

Devices were prepared and evaluated in the same way as that of Example 54, except that the comparative compounds No. 1 to No. 3 were used in place of the exemplified compound No. 2. The results are shown in Table 4.

Table 4

Example No.	Exemplified	Initial	Initial stage		Durability	
	compound	Applied	Luminance	Current density	Initial	Luminance
	No.	voltage	(cd/m ²)	(mA/cm ²)	luminance	after 100-hour
		(V)			(cd/m²)	(cd/m^2)
Example 54	2	8	0006	7.0	7500	6500
55	4	8	9500	7.0	8000	6500
56	9	8	7000	7.0	0009	5000
57	12	8	8000	7.0	0009	5500
58	14	80	14000	7.0	11000	0006
59	15	8	10000	7.0	0006	7500
09	20	8	10000	7.0	8000	7000
61	22	80	9500	7.0	8000	7500
62	29	8	15000	7.0	13000	10000
63	30	8	8500	7.0	8000	7000
Comparative Example 10	Comparative 1	8	1300	7.0	006	300
11	Comparative 2	8	1000	7.0	006	100
12	Comparative 3	8	2500	7.0	2000	700

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<Example 64>

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A device having the structure shown in Fig. 1 was prepared.

On a transparent conductive support substrate

which was similar to that of Example 1, a solution
prepared by dissolving 0.050 g of a spiro compound
represented by the exemplified compound No. 1 and
1.00 g of poly-N-vinyl carbazole (a weight average
molecular weight = 63,000) in 80 ml of chloroform was

applied into a film of 120 nm in thickness by a spincoating method (rotation speed = 2000 rpm) to form an
organic layer (a luminescent layer 3).

Next, after forming a cathode 4 in the same manner as in Example 1, the resulting product was sealed.

When a direct current voltage of 10 V was applied on the device obtained in this way with an ITO electrode (anode 2) provided as a positive electrode and an Al-Li electrode (cathode 4) provided as a negative electrode, the current was caused to flow into the device at a current density of 8.0 mA/cm² and blue-colored luminescence at a luminance of 1900 cd/m² was observed.

Furthermore, when the current density was kept
25 at 5.0 mA/cm² and the voltage was applied for 100
hours in the nitrogen atmosphere, the initial
luminance of 1000 cd/m² changed to a luminance of 850

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 ${\rm cd/m^2}$ after 100 hours, indicating small deterioration of luminance.

<Examples 65 to 68>

5

Devices were prepared and evaluated in the same way as that of Example 64, except that the exemplified compound shown in Table 5 was used in place of the exemplified compound No. 1. The results are shown in Table 5.

<Comparative Examples 13 to 15>

Devices were prepared and evaluated in the same way as that of Example 64, except that the comparative compounds No. 1 to No. 3 were used in place of the exemplified compound No. 1. The results are shown in Table 5.

Table 5

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Example No.	Exemplified	Initia]	Initial stage		Durability	lity
	compound	Applied	Luminance	Current	Initial	Luminance after 100-
	No.	voltage	(cd/m ²)	density	luminance	hour
		(V)		(mA/cm^2)	(cd/m^2)	(cd/m²)
Example 64	_	10	1900	5.0	1000	850
65	7	10	2500	5.0	1600	1400
99	19	10	1400	5.0	1000	800
19	20	10	1800	5.0	1400	1300
89	24	10	1900	5.0	1200	950
Comparative Example 13	Comparative 1	10	300	5.0	200	No luminescence
14	Comparative 2	10	200	5.0	150	No luminescence
15	15 Comparative 3	10	550	5.0	400	50

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As described with reference to the embodiments and the examples, the organic luminescence device using the spiro compound represented by the general formula [I] or the general formula [II] provides luminescence with a high luminance by the application of a low voltage and is excellent in durability.

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In particular, the organic layer containing the spiro compound of the present invention is excellent as an electron-transporting layer and is also excellent as a luminescent layer.

Furthermore, the device can be prepared by using a vacuum evaporation method or a casting method, so that the device having a large area can be easily prepared at a comparatively low cost.

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CLAIMS

1. A spiro compound represented by the following general formula [I]:

- (wherein R₁, R₂, R₃, and R₄ represent a hydrogen atom, a substituted or unsubstituted alkyl group, a substituted or unsubstituted aralkyl group, a substituted or unsubstituted aryl group, a substituted or unsubstituted heterocyclic group, a substituted amino group, a cyano group, or a halogen atom, and R₁, R₂, R₃, and R₄ may be identical or different from each other; and Ar₁ and Ar₂ represent a substituted or unsubstituted condensed polycyclic aromatic group or a substituted or unsubstituted 15 condensed polycyclic heterocyclic group, which may be identical or different from each other.)
- A spiro compound according to Claim 1, wherein at least one of Ar₁ and Ar₂ is a condensed
 polycyclic aromatic group represented by one of the following general formula [III] to [IX]:

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$$R_{10} \longrightarrow R_{11}$$

$$[III]$$

(wherein R₉ represents a hydrogen atom, a substituted
 or unsubstituted alkyl group, a substituted or
 unsubstituted aralkyl group, a substituted or
 unsubstituted aryl group, a substituted or
 unsubstituted heterocyclic group, a substituted amino
 group, a cyano group, or a halogen atom; and R₁₀ and
 R₁₁ represent a hydrogen atom, a substituted or
 unsubstituted alkyl group, a substituted or
 unsubstituted aralkyl group, a substituted or
 unsubstituted aryl group, or a substituted or
 unsubstituted heterocyclic group, which may be
 identical or different from each other);

$$\begin{array}{c|c}
R_{13} & R_{14} \\
\hline
N & R_{12}
\end{array}$$

(wherein R₁₂ represents a hydrogen atom, a substituted or unsubstituted alkyl group, a substituted or unsubstituted aralkyl group, a substituted or unsubstituted aryl group, a substituted or unsubstituted heterocyclic group, a substituted amino group, a cyano group, or a halogen atom; and R₁₃ and R₁₄ represent a hydrogen atom, a substituted or unsubstituted alkyl group, a substituted or unsubstituted aralkyl group, a substituted or

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unsubstituted aryl group, or a substituted or unsubstituted heterocyclic group, which may be identical or different from each other); and

5

(wherein R₁₅ to R₂₀ represent a hydrogen atom, a substituted or unsubstituted alkyl group, a substituted or unsubstituted aralkyl group, a substituted or unsubstituted aryl group, a substituted or unsubstituted heterocyclic group, a substituted amino group, a cyano group, or a halogen

atom.)

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3. A spiro compound represented by the following general formula [II]:

$$R_5$$
 R_8
 Ar_4
 Ar_3
 R_6
 R_7
 R_8
 Ar_4

5

(wherein R₅, R₆, R₇, and R₈ represent a hydrogen atom, a substituted or unsubstituted alkyl group, a substituted or unsubstituted aralkyl group, a substituted or unsubstituted aryl group, a substituted or unsubstituted heterocyclic group, a substituted amino group, a cyano group, or a halogen atom, and R₅, R₆, R₇, and R₈ may be identical or different from each other; and Ar₃ and Ar₄ represent a substituted or unsubstituted condensed polycyclic aromatic group or a substituted or unsubstituted condensed polycyclic heterocyclic group, which may be identical or different from each other.)

4. A spiro compound according to Claim 3,
20 wherein at least one of Ar₃ and Ar₄ is a condensed polycyclic aromatic group represented by one of the following general formula [III] to [IX]:

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$$R_{10}$$

$$R_{11}$$

$$R_{0}$$

$$[III]$$

(wherein R₀ represents a hydrogen atom, a substituted
or unsubstituted alkyl group, a substituted or
unsubstituted aralkyl group, a substituted or
unsubstituted aryl group, a substituted or
unsubstituted heterocyclic group, a substituted amino
group, a cyano group, or a halogen atom; and R₁o and
R₁₁ represent a hydrogen atom, a substituted or
unsubstituted alkyl group, a substituted or
unsubstituted aralkyl group, a substituted or
unsubstituted aryl group, or a substituted or
unsubstituted aryl group, or a substituted or
unsubstituted heterocyclic group, which may be
identical or different from each other);

$$\begin{array}{c|c}
R_{13} & R_{14} \\
\hline
N & R_{12}
\end{array}$$
[IV]

(wherein R₁₂ represents a hydrogen atom, a substituted or unsubstituted alkyl group, a substituted or unsubstituted aralkyl group, a substituted or unsubstituted aryl group, a substituted or unsubstituted heterocyclic group, a substituted amino group, a cyano group, or a halogen atom; and R₁₃ and R₁₄ represent a hydrogen atom, a substituted or unsubstituted alkyl group, a substituted or unsubstituted aralkyl group, a substituted or

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unsubstituted aryl group, or a substituted or unsubstituted heterocyclic group, which may be identical or different from each other); and

$$R_{19} \longrightarrow R_{20} \qquad [IX]$$

5

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(wherein R_{15} to R_{20} represent a hydrogen atom, a substituted or unsubstituted alkyl group, a substituted or unsubstituted aralkyl group, a substituted or unsubstituted aryl group, a substituted or unsubstituted heterocyclic group, a substituted amino group, a cyano group, or a halogen

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atom.)

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5. An organic luminescence device comprising at least a pair of electrodes including an anode and a cathode and one or a plurality of layers containing an organic compound sandwiched between the pair of electrodes, wherein at least one of the layers containing the organic compound contains at least one spiro compound according to Claim 1.

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- 6. An organic luminescence device comprising at least a pair of electrodes including an anode and a cathode and one or a plurality of layers containing an organic compound sandwiched between the pair of electrodes, wherein at least one of the layers containing the organic compound contains at least one spiro compound according to Claim 3.
- 7. An organic luminescence device according to
 20 Claim 5, wherein at least an electron-transporting
 layer or a luminescent layer among the layers
 containing the organic compound contains at least one
 of the spiro compounds.
- 8. An organic luminescence device according to Claim 6, wherein at least an electron-transporting layer or a luminescent layer among the layers

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containing the organic compound contains at least one of the spiro compounds.

9. An organic luminescence device according to
5 Claim 5, wherein at least a luminescent layer among
the layers containing the organic compound contains
at least one of the spiro compounds and a fluorene
compound represented by the following general formula
[X]:

$$Ar_{6}$$
 R_{21}
 R_{22}
 R_{24}
 R_{24}
 R_{24}
 R_{24}
 R_{25}
 R_{24}
 R_{25}
 R_{24}
 R_{25}
 R_{24}
 R_{25}
 R_{24}

10

15

20

(wherein R₂₁ and R₂₂ represent a hydrogen atom, a substituted or unsubstituted alkyl group, a substituted or unsubstituted aralkyl group, or a substituted or unsubstituted aryl group, or a substituted or unsubstituted heterocyclic group, R₂₁ themselves or R₂₂ themselves, which are bonded to different fluorene groups, may be identical or different from each other, and R₂₁ and R₂₂ that are bonded to the same fluorene group may be identical or different from each other; R₂₃ and R₂₄ represent a hydrogen atom, a substituted or unsubstituted aralkyl group, a substituted or unsubstituted aralkyl group, a substituted or unsubstituted aryl group, a

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substituted or unsubstituted heterocyclic group, a cyano group, or a halogen atom, and R23 themselves or R_{24} themselves, which are bonded to different fluorene groups, may be identical or different from each other, 5 and R_{23} and R_{24} that are bonded to the same fluorene group may be identical or different from each other; Ar₅, Ar₆, Ar₇, and Ar₈ represent a substituted or unsubstituted aromatic group, a substituted or unsubstituted heterocyclic group, a substituted or 10 unsubstituted condensed polycyclic aromatic group, or a substituted or unsubstituted condensed polycyclic heterocyclic group, which may be identical or different from each other, and Ar₅ and Ar₆ as well as Ar₇ and Ar₈ may be bonded with each other to form rings, respectively; and n represents an integral 15 number of 1 to 10.)

10. An organic luminescence device according to Claim 6, wherein at least a luminescent layer among
20 the layers containing the organic compound contains at least one of the spiro compounds and a fluorene compound represented by the following general formula [X]:

$$Ar_{5}$$
 Ar_{6}
 R_{21}
 R_{22}
 R_{23}
 R_{24}
 R_{24}
 R_{7}
 R_{7}
 R_{7}
 R_{7}
 R_{7}
 R_{7}

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(wherein R_{21} and R_{22} represent a hydrogen atom, a substituted or unsubstituted alkyl group, a substituted or unsubstituted aralkyl group, a substituted or unsubstituted aryl group, or a 5 substituted or unsubstituted heterocyclic group, R21 themselves or R_{22} themselves, which are bonded to different fluorene groups, may be identical or different from each other, and R_{21} and R_{22} that are bonded to the same fluorene group may be identical or 10 different from each other; R_{23} and R_{24} represent a hydrogen atom, a substituted or unsubstituted alkyl group, a substituted or unsubstituted aralkyl group, a substituted or unsubstituted aryl group, a substituted or unsubstituted heterocyclic group, a 15 cyano group, or a halogen atom, and R23 themselves or R24 themselves, which are bonded to different fluorene groups, may be identical or different from each other, and R_{23} and R_{24} that are bonded to the same fluorene group may be identical or different from each other; 20 Ar₅, Ar₆, Ar₇, and Ar₈ represent a substituted or unsubstituted aromatic group, a substituted or unsubstituted heterocyclic group, a substituted or unsubstituted condensed polycyclic aromatic group, or a substituted or unsubstituted condensed polycyclic heterocyclic group, which may be identical or 25 different from each other, and Ar_5 and Ar_6 as well as

Ar₇ and Ar₈ may be bonded with each other to form

rings, respectively; and n represents an integral number of 1 to 10.)

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11. An organic luminescence device according to
5 Claim 5, wherein at least a luminescent layer among
the layers containing the organic compound contains
at least one of the spiro compounds and a fluorene
compound represented by the following general formula
[XI]:

$$A_{11}$$
 A_{12}
 A_{12}
 A_{13}
 A_{14}
 A_{14}
 A_{14}
 A_{14}
 A_{14}
 A_{14}

10

15

20

(wherein R₂₅ and R₂₆ represent a hydrogen atom, a substituted or unsubstituted alkyl group, a substituted or unsubstituted aralkyl group, or a substituted or unsubstituted heterocyclic group, R₂₅ themselves or R₂₆ themselves, which are bonded to different fluorene groups, may be identical or different from each other, and R₂₅ and R₂₆ that are bonded to the same fluorene group may be identical or different from each other; R₂₇ and R₂₈ represent a hydrogen atom, a substituted or unsubstituted aralkyl group, a substituted or unsubstituted aralkyl group, a substituted or unsubstituted aryl group, a substituted or unsubstituted heterocyclic group, a

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cyano group, or a halogen atom, and R_{27} themselves or R₂₈ themselves, which are bonded to different fluorene groups, may be identical or different from each other, and R_{27} and R_{28} that are bonded to the same fluorene 5 group may be identical or different from each other; Ar, and Ar10 represent a substituted or unsubstituted divalent aromatic group or a substituted or unsubstituted divalent heterocyclic group, which may be identical or different from each other; Ar₁₁, Ar₁₂, 10 Ar_{13} , and Ar_{14} represent a substituted or unsubstituted aromatic group, a substituted or unsubstituted heterocyclic group, a substituted or unsubstituted condensed polycyclic aromatic group, or a substituted or unsubstituted condensed polycyclic 15 heterocyclic group, which may be identical or different from each other, and Ar11 and Ar12 as well as Ar₁₃ and Ar₁₄ may be bonded with each other to form rings, respectively; and m represents an integral

20

25

number of 1 to 10.)

12. An organic luminescence device according to Claim 6, wherein at least a luminescent layer among the layers containing the organic compound contains at least one of the spiro compounds and a fluorene compound represented by the following general formula [XI]:

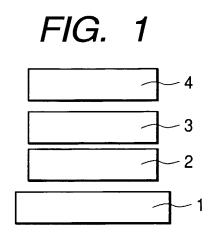
$$A_{11}$$
 A_{12}
 A_{12}
 A_{12}
 A_{13}
 A_{14}
 A_{14}
 A_{14}
 A_{14}
 A_{14}
 A_{14}

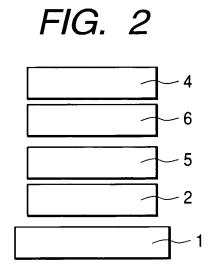
(wherein R_{25} and R_{26} represent a hydrogen atom, a substituted or unsubstituted alkyl group, a substituted or unsubstituted aralkyl group, a 5 substituted or unsubstituted aryl group, or a substituted or unsubstituted heterocyclic group, R25 themselves or R₂₆ themselves, which are bonded to different fluorene groups, may be identical or different from each other, and R_{25} and R_{26} that are 10 bonded to the same fluorene group may be identical or different from each other; R27 and R28 represent a hydrogen atom, a substituted or unsubstituted alkyl group, a substituted or unsubstituted aralkyl group, a substituted or unsubstituted aryl group, a 15 substituted or unsubstituted heterocyclic group, a cyano group, or a halogen atom, and R27 themselves or R₂₈ themselves, which are bonded to different fluorene groups, may be identical or different from each other, and R_{27} and R_{28} that are bonded to the same fluorene 20 group may be identical or different from each other; Ar_9 and Ar_{10} represent a substituted or unsubstituted divalent aromatic group or a substituted or unsubstituted divalent heterocyclic group, which may be identical or different from each other; Ar₁₁, Ar₁₂,

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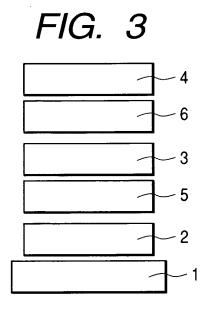
Ar₁₃, and Ar₁₄ represent a substituted or unsubstituted aromatic group, a substituted or unsubstituted heterocyclic group, a substituted or unsubstituted condensed polycyclic aromatic group, or a substituted or unsubstituted condensed polycyclic heterocyclic group, which may be identical or different from each other, and Ar₁₁ and Ar₁₂ as well as Ar₁₃ and Ar₁₄ may be bonded with each other to form rings, respectively; and m represents an integral number of 1 to 10.)

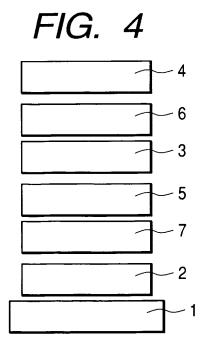
1/3





2/3





3/3

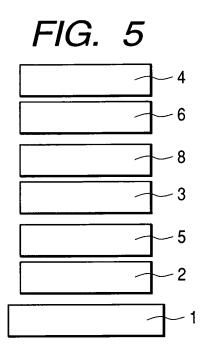


FIG. 6

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INTERNATIONAL SEARCH REPORT

International application No.

PCT/JP03/10258

CLASSIFICATION OF SUBJECT MATTER

Int.Cl7 C07C13/72,25/22,255/52,C07D209/86,219/02,471/04,C07F7/08,7/12,C09K11/06, H05B33/14,33/22

According to International Patent Classification (IPC) or to both national classification and IPC

FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

Int.Cl⁷ C07C13/72,25/22,255/52,C07D209/86,219/02,471/04,C07F7/08,7/12,C09K11/06, H05B33/14,33/22

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Japanese Utility Model Gazette 1926-1996, Japanese Publication of Unexamined Utility Model Applications 1971-2001, Japanese Registered Utility Model Gazette 1994-2001, Japanese Ga Japanese Gazette Containing the Utility Model 1996-2001

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

CAPLUS (STN), CAOLD (STN), REGISTRY (STN) C. DOCUMENTS CONSIDERED TO BE RELEVANT Category* Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. JP 2002-75645 A (KABUSHIKI KAISHA HANDOUTAI 1,2,5,7 X ENERGY KENKYUSYO) 2002.03.15, CLAIM 1 9,11 A (FAMILY: NONE) WO 02/43449 A1 (TORAY INDUSTRIES, INC.) 1,5,7 X 2,9,11 2002.05.30, PAGE 35, EXAMPLE 5 A & JP 2002-222697 A & EP 1341403 A1 WO 96/17035 A1 (HOECHST AKTIENGESELLSCHAFT) 3,6,8 X 1996.06.06, PAGE 33, BEISPIEL 16 4,10,12 & DE 4442050 A1 & EP 793699 A1 & CN 1170425 A & JP 10-509996 A & ES 2125056 A1 & US 6329082 A See patent family annex. Further documents are listed in the continuation of Box C. Special categories of cited documents: later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention document defining the general state of the art which is not considered to be of particular relevance earlier application or patent but published on or after the international "X" document of particular relevance; the claimed invention cannot be filing date considered novel or cannot be considered to involve an inventive step when the document is taken alone document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art document referring to an oral disclosure, use, exhibition or other document published prior to the international filing date but later than "&" document member of the same patent family the priority date claimed Date of the actual completion of the international search Date of mailing of the international search report 05.09.03 **30**.09.0**3** Name and mailing address of the ISA/JP Authorized officer 9357 Japan Patent Office SHIRO FUJIMORI Telephone No. +81-3-3581-1101 Ext. 3443 3-4-3, Kasumigaseki, Chiyoda-ku, Tokyo 100-8915, Japan